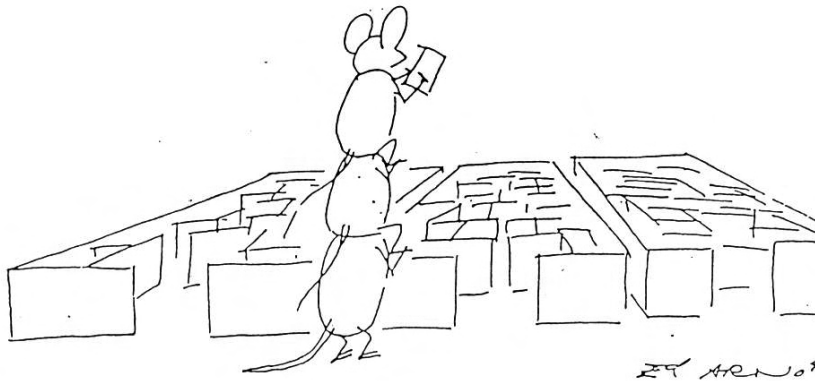
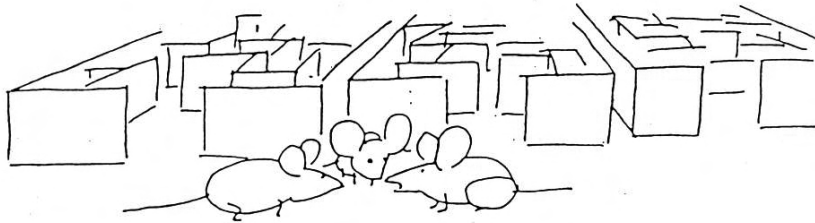
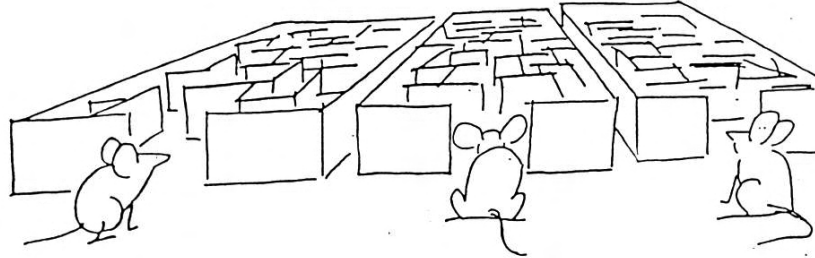


Team Building

The Planning Process



Most of us don't
Plan to Fail

We Simply
Fail to Plan